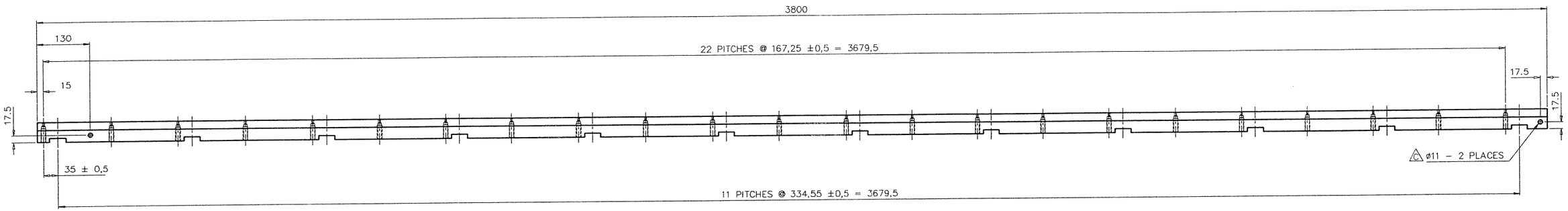
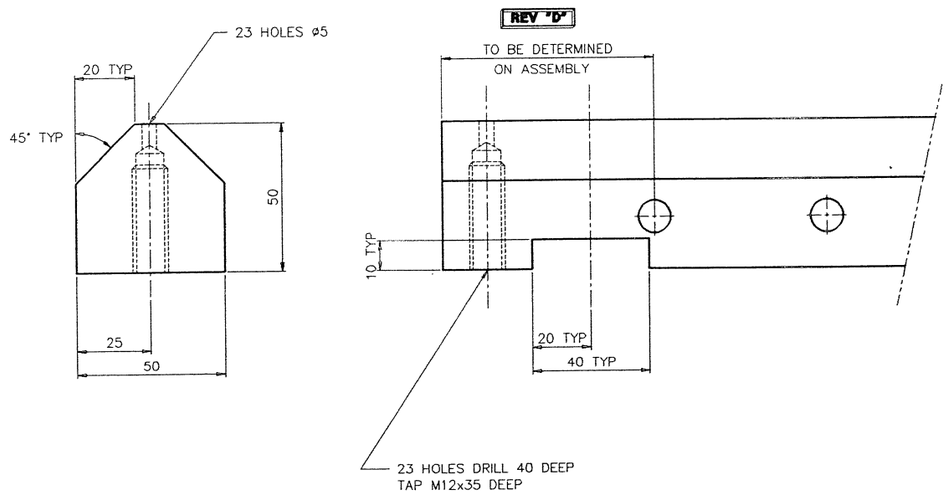
USED ON	N.H.ASSY
VTFO-65000	





DRAWING STATUS	ACTIVE:	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

NOTES: (UNLESS OTHERWISE STATED)

1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.
2) SCREW THREADS TO ISO 261
3) SURFACE TEXTURE: 32 (Ra TO ISO 1302)
4) ALL INTERNAL RADII 0,8 MAX.

MATERIAL: STAINLESS STEEL 304 50x50 BAR

TOLERANCES UNLESS OTHERWISE STATED

LINEAR	0 TO 20	21 TO 200	201 TO 1000	1001 TO 3000	3001 TO oc	ANGLES
	±0,5	±1	±2	±3	±5	±1°

REVISION DETAILS	ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE
ADD HOLE TO BE DRILLED	D	–	ID			GDL	92-12-7
ø11 HOLES +	C	–	WB			GDL	92-04-22
	B	–	ID			GDL	92-3-27
	A		MDB			GDL	91-11-28

TO SABS 0111

DISC NO/FILE NAME: VTFOD65D

TITLE : GUIDE RAIL (PALLET)

ISSUE: A B C D

DRG NO : VTFO-65020-02 SHT 1 OF 1

SCALE : 1:5 WHEN PLOTTED ON UNLESS OTHERWISE STATED A1